



**AUTOMOTIVE
WRINKLE FINISH**

DESCRIPTION AND USES

Rust-Oleum® Wrinkle Finish is designed to create the characteristics of a wrinkled surface on automotive accessories, metal, plastic, and more. Wrinkle Finish creates a distinctive texture that you can see and feel. This product withstands intermittent temperatures up to 400°F (204°C).

PRODUCTS

SKU (12 ounce spray)	Description
2251576	Wrinkle Finish Black

PRODUCT APPLICATION

PAINTING CONDITIONS

Use outdoors or in a well ventilated area such as an open garage. Use when temperature is between 50-90°F (10-32°C) and humidity is below 65% to ensure proper drying. Avoid spraying in very windy and dusty conditions. Cover surrounding area to protect from spray mist.

SURFACE PREPARATION

Wash the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and dry with a clean cloth. Thoroughly wipe down the wheel surface with Rust-Oleum® Wax & Tar Remover. Remove loose paint and rust with a wire brush or sandpaper. Lightly sand glossy surfaces with #320 grit sandpaper.

WARNING: If you scrape, sand, or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

PRIMING

Use of a Rust-Oleum primer provides added corrosion protection, enhances adhesion and hiding, and is especially recommended for metal and wood surfaces. Recommended primers include 7769830 Rusty Metal Primer, 7780830 Clean Metal Primer, 2067830 Flat Red Auto Primer, 2081830 Flat Light Gray Auto Primer, and 2089830 Flat Dark Gray Auto Primer.

PRODUCT APPLICATION (cont.)

APPLICATION

Shake can vigorously for one minute after the mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Hold can at the top and swirl the bottom of the can in a circular stirring motion for at least 2 minutes so the mixing ball travels around the bottom groove of the can. Repeat this procedure during use. Shake the can up and down occasionally during use. Hold can upright 8-12" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can in motion while spraying. For best appearance, apply 2-3 slightly heavy coats 2-5 minutes apart. A fairly heavy film thickness is required for the product to wrinkle. Do not use near open flame.

DRY & RECOAT

Dry and recoat times are based on 70°F (21°C) and 50% relative humidity. Allow more time at cooler temperatures. A wrinkle finish will not appear immediately after product is sprayed. Allow 2 hours to air dry. If product does not wrinkle, or wrinkles in an uneven pattern, apply an additional coat to the unwrinkled and uneven surfaces. These areas will wrinkle within 15 minutes if force dried with a heat source such as a hair dryer or a heat lamp.

CLEAN-UP

When finished spraying, clear spray valve by turning can upside down and push the nozzle for 5 seconds. Clean up wet paint with xylene or mineral spirits. Properly discard empty container. Do not burn or place in home trash compactor.

CLOGGING

If the valve clogs, twist and pull off spray tip and rinse in a solvent such as mineral spirits. Do not insert any object into can valve opening.

**TECHNICAL DATA****AUTOMOTIVE WRINKLE FINISH****PHYSICAL PROPERTIES**

		WRINKLE FINISH BLACK
Resin Type		Acrylic Modified Alkyd
Pigment Type		Proprietary
Solvents		Acetone and Aromatic Hydrocarbons
MIR		1.00 Max
Fill Weight		12 ounces
Recommended Dry Film Thickness (DFT) Per Coat		1.0-2.0 mils (25-50 μ)
Practical Coverage at Recommended DFT		12-15 sq.ft./can (1.10-1.40 m ² /can)
Dry Times at 70-80°F (21-25°C) and 50% Relative Humidity	Touch	2 hours
	Recoat	2 hours
	Fully Dry	24 hours
Dry Heat Resistance		Intermittent 350-400°F (176-204°C)
Shelf Life		5 years
Flash Point		-156°F (-104°C)
Safety Information		For additional information, see SDS

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